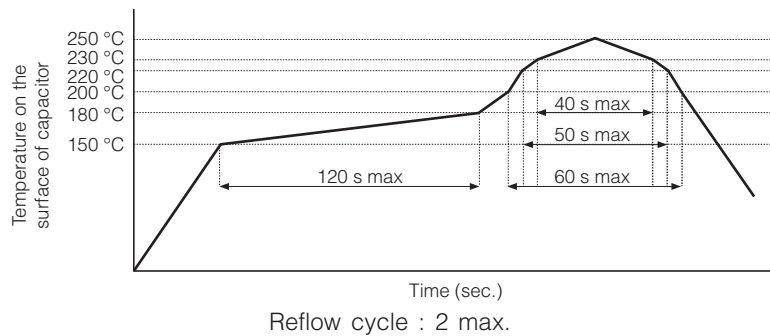


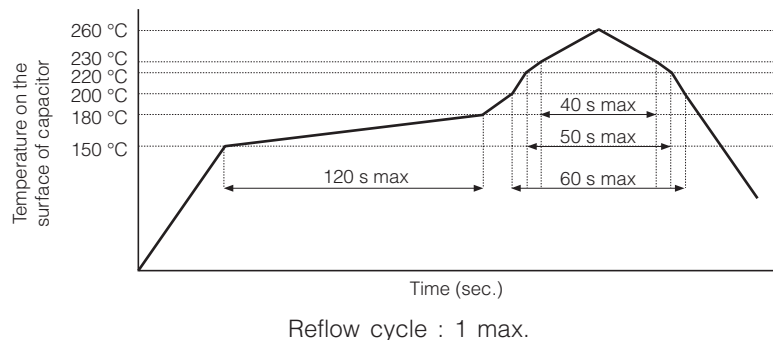
Mounting specifications

- Recommendable reflow soldering

<Peak temperature 250 °C lead free reflow soldering profile>



<Peak temperature 260 °C lead free reflow soldering profile>



<Soldering with a soldering iron>

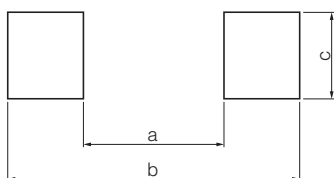
- Tip of a soldering iron : 400±10 °C
- Working time : 5 sec. max

<Flow soldering>

	Temperature	Time	Flow number
Preheating	120 °C or less (ambient temperature)	120 sec. or less	1 time
Soldering condition	260 °C+5 °C or less	10+1 sec. or less	2 times or less *1

*1 When soldering 2 times, total immersion time should be 10+1 sec. or less.

- Land pattern



Size code	Unit : mm		
	a	b	c
A5	1.0	6.2	1.6
B45	1.4	7.4	1.6
B6	1.4	7.4	1.6
C5	2.1	9.1	1.6
C55	2.1	9.1	1.6
C6	2.1	9.1	1.6
C10	2.1	9.1	1.6
E7	2.8	11.1	1.9
E12	2.8	11.1	1.9
F8	4.3	13.1	1.9
F12	4.3	13.1	1.9